

welding certificate

SLVHA-EN1090-2.00325.2014.007

manufacturer	BSB Poland Sp. z o.o. Ciechocin 36A PL 87-408 Ciechocin
technical specification	EN 1090-2:2018
execution class	EXC3 according to EN 1090-2:2018
welding process(es) (reference to DIN EN ISO 4063)	131 - Metal inert gas welding 135 - Metal active gas welding 136 - MAG welding with flux cored electrode 138 - MAG welding with metal cored electrode 142 - Autogenous TIG welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas
material group	1.1, 1.2, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 10.1, 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
responsible welding coordinator (Title, Surname, Name, Qualification)	Wojciech Chojnacki, IWE
substitute (Title, Surname, Name, Qualification)	Tobiasz Tylkowski, IWE
remarks	Special processes: flame cutting assembling with mechanical fasteners stainless steels acc. to approval notification Z-30.3-6 DIBt, May 2014
Confirmation	All provisions concerning welding as described in the above technical specification(s) were applied.
begin of validity	2022-11-08
period of validity	2025-08-12
place/date of issue	Hannover/2023-01-10
certified body	GSI SLV Hannover (GSIHa)